WELD METAL, TOOLS & ACCESSORIES

EZ Lite Remote® Cold Weather Kit Instructions

When using thermOweld®'s EZ Lite Remote® in temperatures below 32° F (freezing) we recommend using our Cold Weather Kit (catalog no.). Below are the instructions on how to switch to the cold weather kit. The Kit includes 4 adapters and 12 AA Batteries.



Contents of Cold Weather Kit Catalog Number 38-EZLT-CW

EZ Lite Remote® Electric Ignition System Weld Metal

Pre-packaged Weld Metal with Ignitors							
Standard	Cast Iron	Cathodic Protection Rail		Packed per box			
TW15EZ	_	TW15CPEZ	_	20			
TW25EZ	TW25CIEZ	TW25CPEZ	TW25REZ	20			
TW32EZ	TW32CIEZ	TW32CPEZ	TW32REZ	10			
TW45EZ	TW45CIEZ	TW45CPEZ	TW45REZ	20			
TW65EZ	TW65CIEZ	TW65CPEZ	TW65REZ	20			
TW90EZ	TW90CIEZ	_	TW90REZ	10			
TW115EZ	TW115CIEZ	_	TW115REZ	10			
TW150EZ	_	_	TW150REZ	10			
TW200EZ	_	_	TW200REZ	10			
TW250EZ	_	_	TW250REZ	10			
TW500EZ	_	_	TW500REZ	10			
thermOweld® Weld Metal is sold in box quantities only							



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WELD METAL

thermOweld weld metal is the most reliable and consistently-performing weld metal available worldwide. Our continuous-improvement manufacturing process is supplemented with multiple quality validation steps for every lot we produce. Upon final acceptance, our weld metal is specially packaged in moisture-resistant plastic cartridges with special closure caps. Then the cartridges and required metal discs are packaged in moisture-resistant boxes with unique manufacturing lot codes. These lot codes are a thermOweld® innovation, providing complete traceability from raw material origination, through our multiple processing stages to shipment. Finally, thermOweld® applies special shrink-wrap plastic to every weld metal box, insuring reliable storage, positive field ignition and superior welds every time.

Every individual weld metal cartridge is marked with the size and weight in grams for easy identification, even when separated from the host box. thermOweld® weld metal is shipped worldwide to more than 50 countries via ground, air and ocean freight. All sizes of weld metal are available immediately with thermOweld's Same Day Service (SDS) shipment program.

Our engineers have formulated and created various weld metal types for application-specific use, including our standard formulations:



- 2) copper-to-ductile (cast) iron
- 3) copper-to-rail
- 4) cathodic protection



Standard Cartridge Size	Low Emission Cartridge* Size	Cast Iron Cartridge Size	Cathodic Protection Cartridge Size	Rail Cartridge Size	Packed Per Box		
#15	LE#15	_	#15CP, 15CPS**	_	20		
#25	LE#25	#25CI	#25CP	#25R	20		
#32	LE#32	#32CI	#32CP	#32R	10		
#45	LE#45	#45CI	#45CP	#45R	20		
#65	LE#65	#65CI	#65CP	#65R	20		
#90	LE#90	#90CI	_	#90R	10		
#115	LE#115	#115Cl	_	#115R	10		
#150	LE#150	_	_	#150R	10		
#200	LE#200	_	_	#200R	10		
#250	LE#250	_	_	#250R	10		
_	LE#300	_	_	_	4*		
_	LE#300	_	_	_	4*		
#500	LE#500	_	_	#500R	10		
_	LE#600	-	-	_	4*		
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*Low Emission Weld Metal cartons contain four (4) cartridges; four (4) ignitors; (4) gasket, and one (1) filter. ** 15CPS includes: 20 sleeves.

Weld Metal Disks

Weld Metal Disks are used to hold the weld metal in place until the reaction occurs. One disk per weld is required. Disks are included with the weld metal.

Part #37-0320-01 3/4" Dia. Disk (For use w/ #15 thru #65 Weld Metal Cartridges) 20 pack

Part #37-0320-02 1" Dia. Disk (For use w/ #90 thru #115 Weld Metal Cartridges) 10 pack

Part #37-0320-03 1 $\frac{1}{2}$ " Dia. Disk (For use w/ #150 thru #500 Weld Metal Cartridges) 10 pack

Part #37-6127-00 Disk Kit (Kit consists of a tube with 25 each of the above disks)

